

Pocan[®] KU1-7313

(PBT+PET)-GF15

15% Glass Reinforced, Injection Molding, Excellent Surface Properties

Print Date: 2024-10-15

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES			
	VALUE		
Melt volume-flow rate	18	cm ³ /10min	ISO 1133
Temperature	260	°C	ISO 1133
Load	2.16	kg	ISO 1133
Molding shrinkage (normal)	1	%	ISO 294-4
Molding shrinkage (parallel)	0.5	%	ISO 294-4
MECHANICAL PROPERTIES			
	VALUE		
Tensile modulus	6100	MPa	ISO 527-1/-2
Stress at break	110	MPa	ISO 527-1/-2
Strain at break	3.2	%	ISO 527-1/-2
Flexural strain at flexural strength	3.8	%	ISO 178-A
Charpy impact strength (+23°C)	30	kJ/m ²	ISO 179/1eU
Charpy impact strength (-30°C)	30	kJ/m ²	ISO 179/1eU
Izod impact strength (-30°C)	25	kJ/m ²	ISO 180-1U
THERMAL PROPERTIES			
	VALUE		
Temp. of deflection under load (1.80 MPa)	185	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	220	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.5	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	1.1	E-4/°C	ISO 11359-1/-2
Burning Behav. at 0.75 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	0.75	mm	IEC 60695-11-10
Burning Behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10

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Property Data

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<i>PROPERTIES</i>	<i>TYPICAL DATA</i>	<i>UNIT</i>	<i>TEST METHOD</i>
Thickness tested	1.5	mm	IEC 60695-11-10
Burning Behav. at 3.0 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	3	mm	IEC 60695-11-10
Oxygen index	22	%	ISO 4589-1/-2
Glow Wire Flammability Index GWFI	750	°C	IEC 60695-2-12
GWFI (Thickness (1) tested)	2	mm	IEC 60695-2-12

<i>ELECTRICAL PROPERTIES</i>	<i>VALUE</i>		
Relative permittivity (100Hz)	3.6	–	IEC 62631-2-1
Relative permittivity (1 MHz)	3.5	–	IEC 62631-2-1
Dissipation factor (100 Hz)	20	E-4	IEC 62631-2-1
Dissipation factor (1 MHz)	170	E-4	IEC 62631-2-1
Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	>1E15	Ohm	IEC 62631-3-2
Electric strength	24	kV/mm	IEC 60243-1
Comparative tracking index	225	V	IEC 60112

<i>OTHER PROPERTIES</i>	<i>VALUE</i>		
Water absorption	0.4	%	Sim. to ISO 62
Humidity absorption	0.2	%	Sim. to ISO 62
Density	1430	kg/m ³	ISO 1183

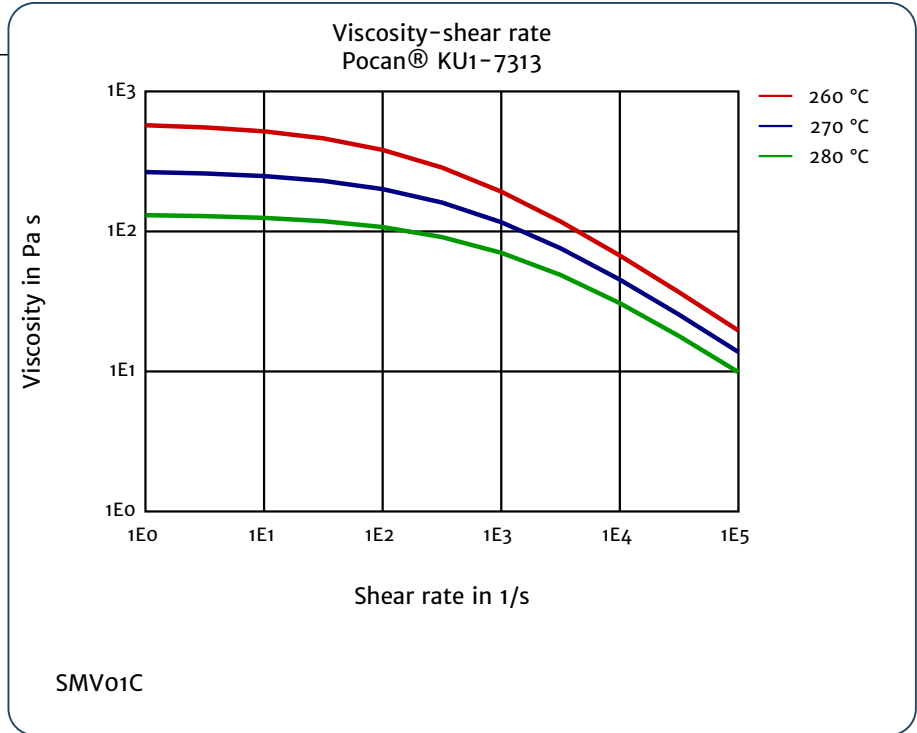
<i>PROCESSING RECOMMENDATIONS</i>	<i>VALUE</i>		
Drying temperature circulating air dryer	120	°C	
Drying time circulating air dryer	4-8	h	
Residual moisture content	0.00-0.02	%	acc. to Karl Fischer
Melt temperature (Tmin – Tmax)	260-280	°C	
Mold temperature	80-100	°C	

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Viscosity-shear rate



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