



Product Data Sheet

Eastar™ Copolyester GN001, Natural (Internal View Only)

Application/Uses

- Cosmetics/personal care packaging
- Food packaging
- Industrial packaging

Key Attributes

- Easy primary & secondary operations
- Excellent clarity
- Excellent toughness
- Gamma, ebeam, ETO sterilization stable

Product Description

Eastar™ copolyester GN001 is a clear, amorphous material. Because of its clarity, toughness and good melt strength at processing temperatures, it is useful in a variety of processing techniques. Eastar™ Copolyester GN001 may be colored using color concentrates, dry colors or liquid colorants.

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Typical Properties (Preliminary)

Property ^a	Test ^b Method	Typical Value, Units ^c
General Properties		
Specific Gravity	D 792	1.27
Mold Shrinkage	D 955	0.002-0.005 mm/mm (0.002-0.005 in./in.)
Mechanical Properties		
Tensile Stress @ Yield	D 638	50 MPa (7300 psi)
Tensile Stress @ Break	D 638	28 MPa (4100 psi)
Elongation @ Break	D 638	130%
Flexural Modulus	D 790	2100 MPa (3.0 x 10 ⁵ psi)
Flexural Yield Strength	D 790	70 MPa (10200 psi)
Rockwell Hardness, R Scale	D 785	106
Izod Impact Strength, Notched		
@ 23°C (73°F)	D 256	101 J/m (1.9 ft·lbf/in.)
@ -40°C (-40°F)	D 256	37 J/m (0.7 ft·lbf/in.)
Impact Strength, Unnotched		

@ 23°C (73°F)	D 4812	NB
@ -40°C (-40°F)	D 4812	NB
Impact Resistance (Puncture), Energy @ Max. Load		
@ 23°C (73°F)	D 3763	33 J (24 ft·lbf)
@ -40°C (-40°F)	D 3763	50 J (37 ft·lbf)

Thermal Properties

Deflection Temperature		
@ 0.455 MPa (66 psi)	D 648	70°C (158°F)
@ 1.82 MPa (264 psi)	D 648	64°C (147°F)

Typical Processing Conditions

Drying Temperature	71°C (160°F)
Drying Time	6 hrs
Processing Melt Temperature	249-271°C (480-520°F)
Mold Temperature	16-38°C (60-100°F)

^a Unless noted otherwise, all tests are run at 23°C (73°F) and 50% relative humidity.

^b Unless noted otherwise, the test method is ASTM.

^c Units are in SI or US customary units.

Comments

Properties reported here are based on limited testing. Eastman makes no representation that the material in any particular shipment will conform to the values given.

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