

Opole 23.08.2024

Material Data Sheet: PA6.6 GF30

Polyamide 6.6 + Glass fiber 30%, for injection

Form: granules, colour: black

Properties	Test method	Test conditions	Units of measurement	Value
PHYSICAL				
Ash	ISO 3451	650C	%	31,7
Flow index MFR	ISO 1133	275C/5 kg	g/10 min	75,5
Moisture	internal method	120C	%	1,2
Melting temperature	internal method	220C	C	

Information regarding drying before processing: this product should be dried at 80 C in 3-4 hours' time.

Packaging: octabin up to 1000 kg, big bags.