

Polymer	Characteristics	Application	Quality	Product Number
polyamide 66	PA66 basic type	compounding	industrial quality	523002

Properties (in natural colour at 23°C)	Unit	Test Method	Value
General			
Symbols and abbreviated terms		STN EN ISO 1043-1	PA 66
Density	g/cm ³	STN EN ISO 1183-1	1,13
Type of the filler: GF, GB, MF, G			
Stabilisation: TS, LS, K			
Modification: FR, HI, MI, ME			
Colour: NA, F, BK			BK
Processing			
Processing method: IM, E	°C		compounding
Melting point DSC	°C	STN EN ISO 11357-1	260
Melt temperature range	°C		260 - 280
Mould temperature range	°C		60 - 80
Injection pressure	MPa		70 - 120
Drying: temperature/time	°C/H		80/4
Water content	%	STN EN ISO 3344	0,25
Melt flow rate 275°C/0,325 kg	g/10 min	STN EN ISO 1133	6
Manufacturing shrinkage length / width	%	STN EN ISO 294-4	
Mechanical			
Tensile strength	MPa	STN EN ISO 527-2	85
Elongation	%	STN EN ISO 527-2	3,5
Tensile modulus	MPa	STN EN ISO 527-2	2900
Flexural modulus	MPa	STN EN ISO 178	2700
Flexural strength	MPa	STN EN ISO 178	120
Charpy impact strength 23°C	kJ/m ²	STN EN ISO 179	NB
Charpy impact strength -20°C	kJ/m ²	STN EN ISO 179	NB
Charpy notched impact strength 23°C	kJ/m ²	STN EN ISO 179	2
Charpy notched impact strength -20°C	kJ/m ²	STN EN ISO 179	2
Thermal			
Heat deflection temperature	°C	STN EN ISO 75-2 (A)	
Vicat softening point B	°C	STN EN ISO 306	
Flammability			
Flammability	°flam.	UL - 94	
Glow wire test	°C	STN EN 60695-2-12	

Electrical			
Comparative tracking index CTI, A	V	STN EN 60112	
Volume resistivity	Ohm.m	STN 34 6460	
Surface resistivity	Ohm	STN 34 6460	
Electric strength	kV/mm	STN EN 60243-2	

Features

PA66 basic type for compounding, RV 3,0 +- 0,2. Use: automotive, engineering, electrical and consumer-goods industry - electrical tools, fasteners, clamps, hobby tools, toys. Delivered in black colour.

Packaging, transportation, storage

The product is packed either in hermetically closed thick-walled 25 kg PE bags placed on a 1.000 kg palette coated by a stretch film, or in PE bag inserted in bigbag placed on a 1.000 kg palette or in PE bag inserted in paper octabin placed on a 1.000 kg palette or in other packaging according to customer requirements. The transport is provided in closed-up vehicles where the material is protected against movement and mechanical damage. The product requires stocking in closed-up, dry places protected against sun and thermal radiation.

NOTE:

Data and values are average measured values, they are intended for technical service advices and can be changed without prior notice.

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